

Technology and Policy Pathways to Net-zero Heavy Industry

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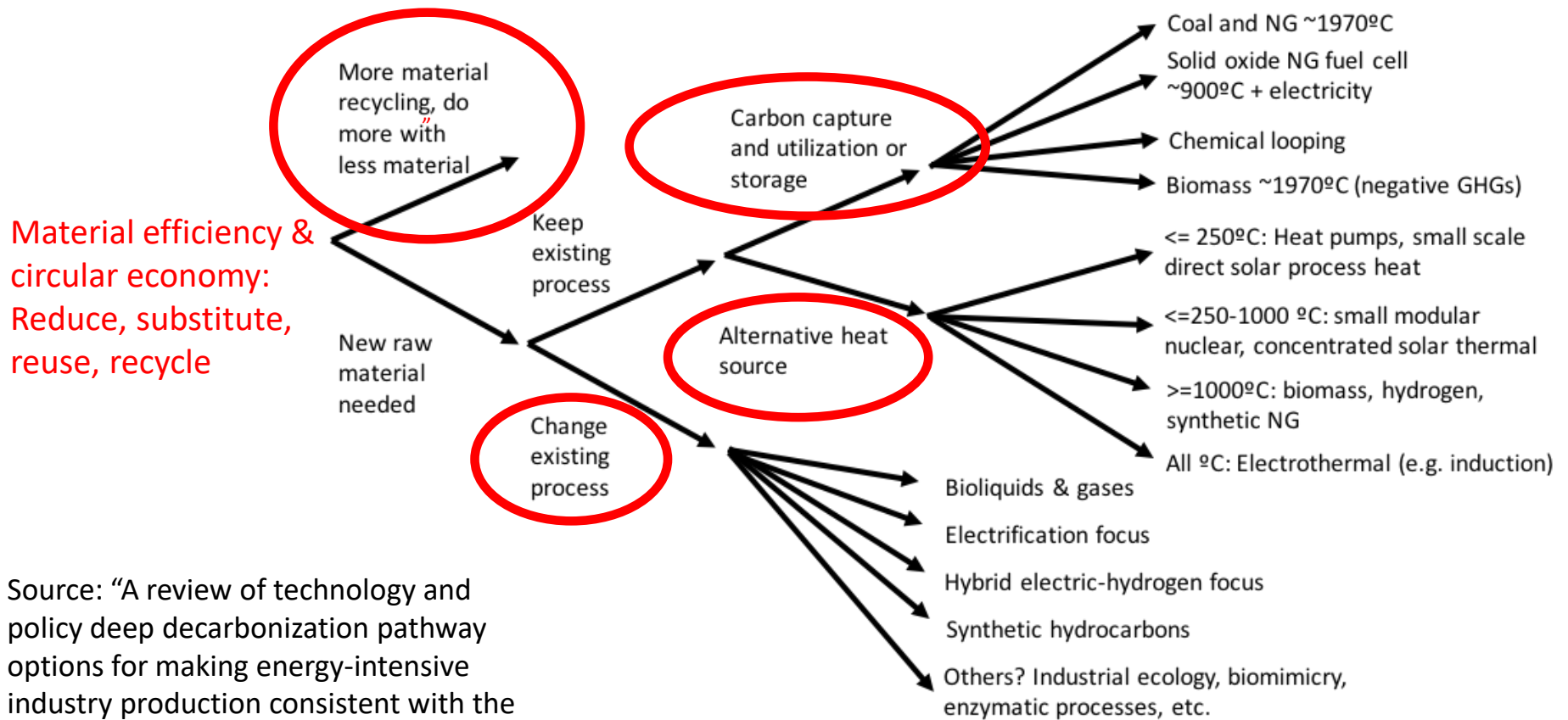
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July 15 2020

While much of industry can be electrified, there are big sector specific challenges

- The “extract-use-throw away” model for most material use (steel & aluminum as exceptions)
- Maxed out thermodynamic efficiency of core technologies (but not systems)
- Low ($\leq 250^{\circ}\text{C}$), medium ($250\text{-}1000^{\circ}\text{C}$) & high ($>1000^{\circ}\text{C}$) process heat
- Steel iron ore “deoxidization” CO_2 process emissions (& melting heat)
- Cement lime calcination CO_2 process GHGs (and $850/1450^{\circ}\text{C}$ process heat)
- Hydrogen production for ammonia for fertilizers and other chemicals; coal & steam methane reforming CO_2 process emissions
- Non-ferrous metals & alloys (big progress in bauxite electrolysis, i.e. Elysis)
- Carbon feedstock needed for chemicals
- **Making sure new materials aren't GHG combustion or process intense!**

New literature has shown there are emerging and near commercial options to decarbonize all industrial sectors

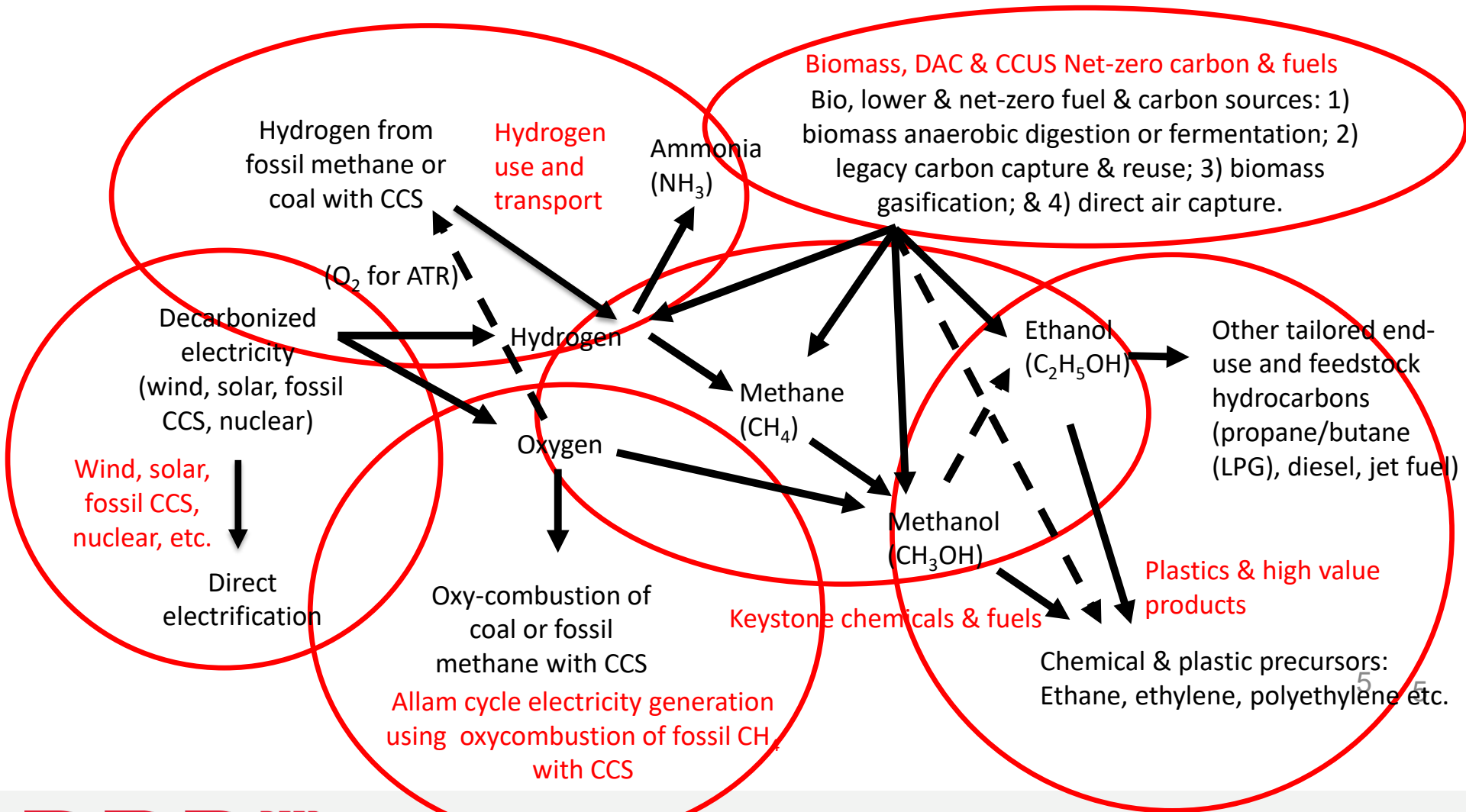


Source: “A review of technology and policy deep decarbonization pathway options for making energy-intensive industry production consistent with the Paris agreement”, Bataille et al (2018) Journal of Cleaner Production

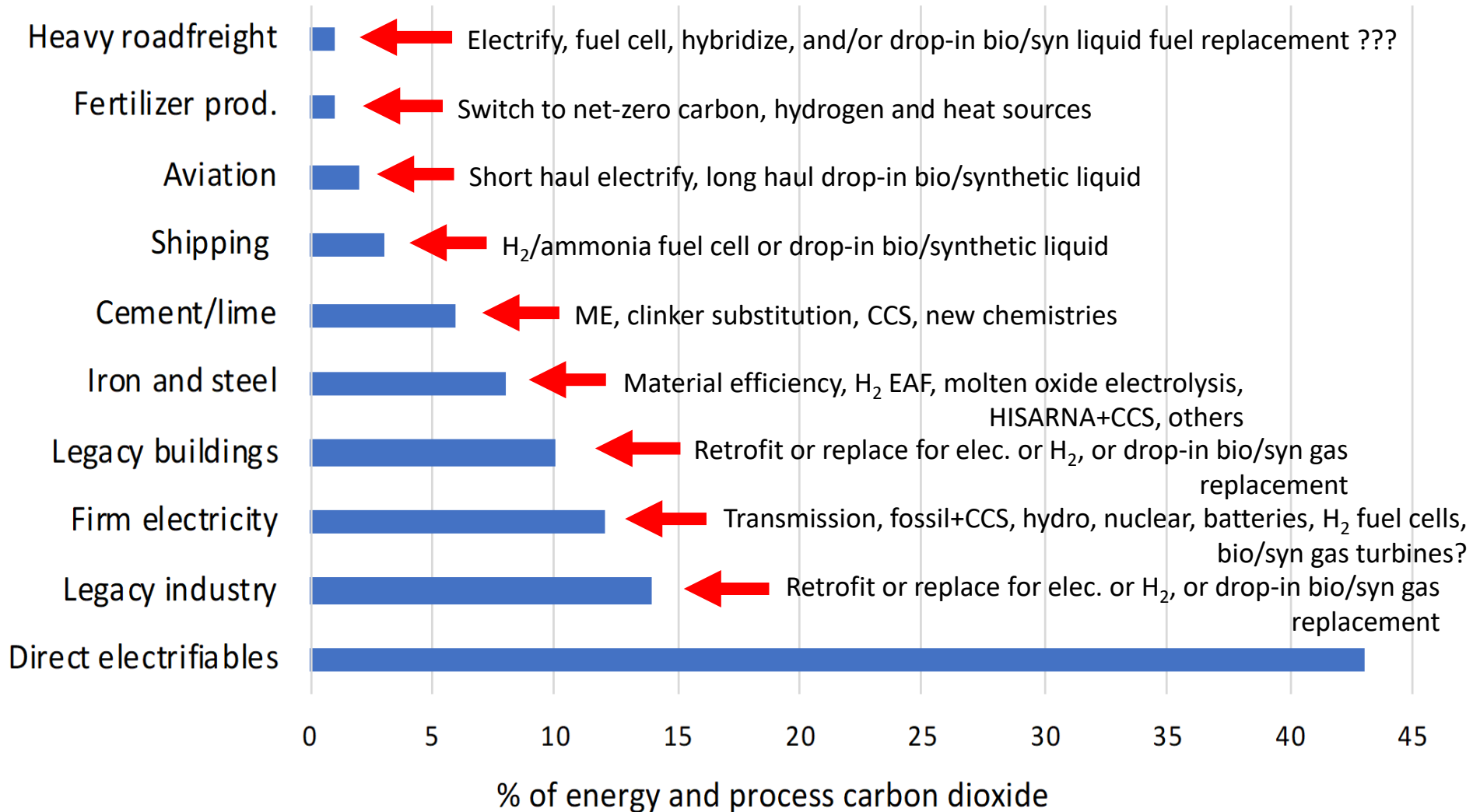
Dynamic questions that have to be addressed

1. *Material efficiency & circular economy*: High potential, but what happens if it isn't easy, cheap, or fast?
2. *Electrification*: Capacity constraints matter and could be very expensive (electric steel example).
3. *Carbon capture, utilization, storage*: What happens if CCS reservoirs, CCUS opportunities in a given region are limited?
4. *Alternative heat sources*: Regional limits on biomass, solar, etc.
5. *What about long-lived legacy facilities?* e.g. Chinese BF-BOFs
6. *How can we build situation specific technology and policy hybrids to solve for all of the above?*

One possibility for heat and feedstocks: Regionally tailored hybrids of electricity, hydrogen, biomass & synthetic hydrocarbons?



Potential hybrid actions to eliminate 2016 emissions



Source: Bataille, "Physical and policy pathways to low and zero emissions industry", WILEY Interdisciplinary Reviews, 2019

To make this possible, we need a diversified portfolio (i.e. “toolbox”) of tools to be used based on regional resources and needs

- “Only where necessary” design for cement and steel
- Aggressive clinker substitution -> alternative cement chemistries
- High temperature heat pumps
- Electrothermal technologies
- Electrolytic smelting & electric virgin steel production (DRI hydrogen EAF or molten oxide electrolysis EAF)
- Lower cost, more efficient electrolysis for hydrogen (alkaline to PEM or solid oxide fuel cells, cost/2, efficiency X2?); methane pyrolysis?
- Electro-catalytic and bio-catalytic instead of thermal processes
- Post-combustion and direct-from-air CO₂ capture
- Woody biomass gasification to commercialize bulk net-zero carbon sources, e.g. for methane & chemical feedstocks

Simple carbon pricing and regulations are not enough: The challenges are more than technological

- While emerging tech exists, innovation will be slow because:
 - of low profit margins
 - competitive; they can't pass on costs without losing market share
 - capital costs are focussed and upfront
 - they often can't capture the benefits of innovation
 - facility lives are long and turnover is slow
 - ***there is no market for more expensive low GHG materials***
- Policy for heavy industry needs to target these challenges directly
- Fundamentally, this is about reducing and controlling risk

Combined strategies for a “local solution finding” policy package

- A multi-level **policy commitment** to transition to net-zero GHG industry
- Building code, design & recyclability policies for material efficiency/circularity
- A transition pathway planning process including all key stakeholders to assess strategic & tech options, competitive advantages, and uncertainties
- Accelerated R&D and commercialization; create lead markets to build economies of scale w/ green procurement, content regs, supply chain branding, guaranteed pricing & output subsidies (e.g. CfDs)
- Eventual exposure of all sectors to **full GHG pricing** with competitiveness protection, e.g. border carbon adjustments, to “mine” material efficiencies
- Early retirement if necessary for long lived, highly GHG intense facilities
- **Supporting institutions:** Just transition; monitoring; electricity, H₂ & CCS infrastructure; lifecycle accounting; education; regulatory backdrop

Please send questions to:

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