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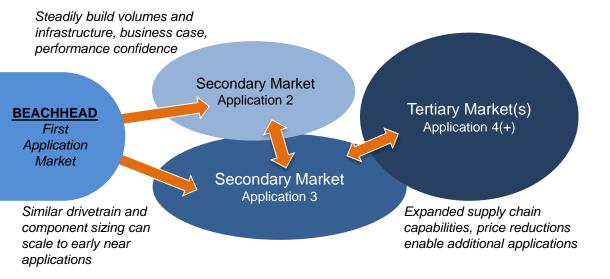


Figure 10. Beachhead Process

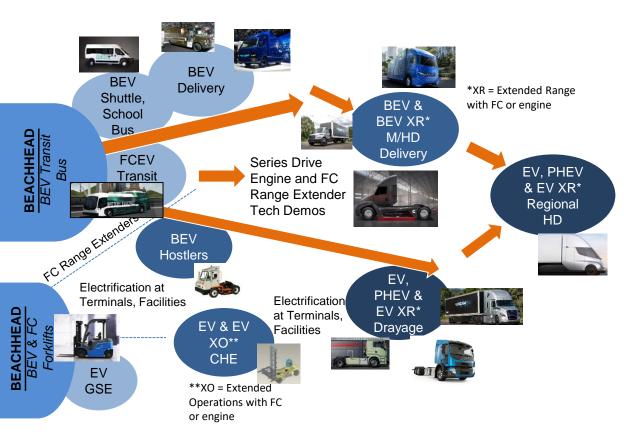


Figure 11. Zero emissions beachheads

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