## Subpart K-Standards of Performance for Storage Vessels for Petroleum Liquids for Which Construction, Reconstruction, or Modification Commenced After June 11, 1973, and Prior to May 19, 1978

Applicability - §60.110

| Source | All Emissions |
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| General | 1.) This subpart applies to each storage vessel for petroleum liquids which has a storage capacity greater than 151,412 liters ( 40,000 gallons). <br> 2.) This subpart does not apply to storage vessels for petroleum or condensate stored, processed, and/or treated at a drilling and production facility prior to custody transfer. <br> 3.) This subpart applies to any facility under paragraph (a) of this section which: <br> a.) Has a capacity greater than 151,416 liters ( 40,000 gallons), but not exceeding 246,052 liters ( 65,000 gallons), and commences construction or modification after March 8, 1974, and prior to May 19, 1978. <br> b.) Has a capacity greater than 246,052 liters ( 65,000 gallons) and commences construction or modification after June 11, 1973, and prior to May 19, 1978. |

Standard for volatile organic compounds (VOC) - §60.112

| Source | All Emissions |
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| General | 1.) If the true vapor pressure of the petroleum liquid, as stored, is equal to or greater than $78 \mathrm{~mm} \mathrm{Hg}(1.5 \mathrm{psia})$ but not greater than 570 mm Hg <br> (11.1 psia), the storage vessel shall be equipped with a floating roof, a vapor recovery system, or their equivalents. <br>  2.) <br> If the true vapor pressure of the petroleum liquid as stored is greater than 570 mm Hg <br> vapor recovery system or its equivalent. |

## Monitoring of operations - § $\mathbf{6 0 . 1 1 3}$

| Source | All Emissions |
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| General | 1.) Facility shall maintain a record of the petroleum liquid stored, the period of storage, and the maximum true vapor pressure of that liquid during the respective storage period. <br> 2.) Available data on the typical Reid vapor pressure and the maximum expected storage temperature of the stored product may be used to determine the maximum true vapor pressure from nomographs contained in API Bulletin 2517, unless the Administrator specifically requests that the liquid be sampled, the actual storage temperature determined, and the Reid vapor pressure determined from the sample(s). <br> 3.) The true vapor pressure of each type of crude oil with a Reid vapor pressure less than $13.8 \mathrm{kPa}(2.0 \mathrm{psia})$ or whose physical properties preclude determination by the recommended method is to be determined from available data and recorded if the estimated true vapor pressure is greater than $6.9 \mathrm{kPa}(1.0 \mathrm{psia})$. <br> 4.) The following are exempt from the requirements of this section: <br> a.) Each owner or operator of each affected facility which stores petroleum liquids with a Reid vapor pressure of less than 6.9 kPa ( 1.0 psia ) provided the maximum true vapor pressure does not exceed $6.9 \mathrm{kPa}(1.0 \mathrm{psia})$. <br> b.) Each owner or operator of each affected facility equipped with a vapor recovery and return or disposal system in accordance with the requirements of §60.112. |

